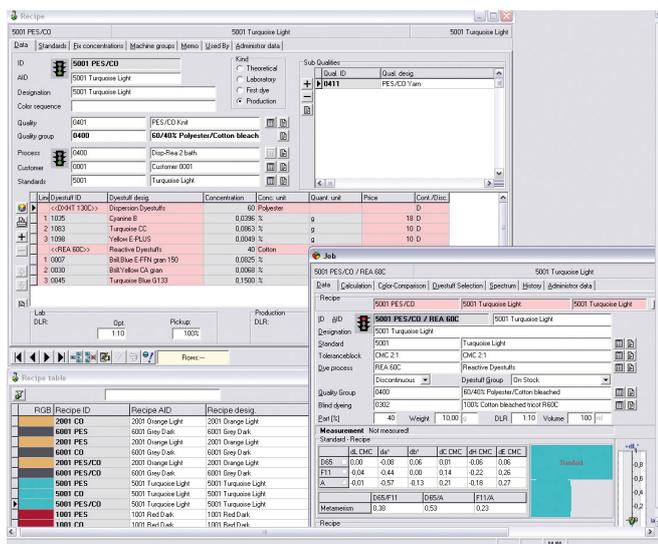
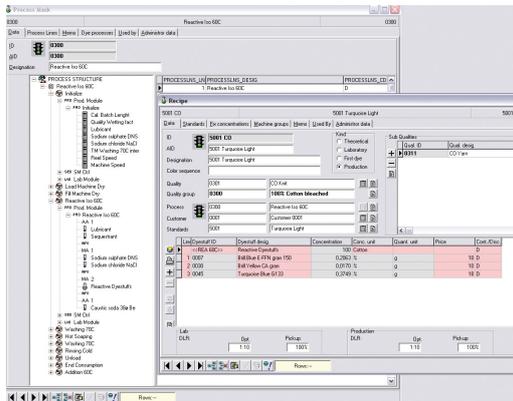


## Optimized production, integrated color and recipe management



The Windows based software package ColorMaster is an expert system for recipe management and color measurement. In the laboratory ColorMaster allows the best and most cost-effective recipe to be calculated. For production the integrated processes within ColorMaster offer the best possible treatment and define the correct dye program. Colorimetric control for the different production steps and calculations of additions with addition treatments enhance the functionality of ColorMaster. To create a dye house with completely optimized automatic production, ColorMaster is, together with the management system SedoMaster, a powerful and necessary tool.

## Process and recipes



Recipe list and process structure

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Production 002230 / 2903					
Prod. ID	Prod. description	Prod. AD	Length	Weight	Weight
002230		2903	0,000000 m		200,000 kg
0001	Machine designation	0001			
	Jet 01 - 923	0001			
Process Line ID	Process description	Process AD			
1	Reactive Iso 60C	0300			
Batch ID	Batch description	Batch AD	Color sequence		
5001 00	5001 Turquoise Light	5001 Turquoise Light			
5001 01	Turquoise Light	5001			
5001 02	CO Knit	0301	180,000 cm		
Customer ID	Customer description	Customer AD/CD			
0001	Customer 0001	0001			

Module	SKC#	300	Reactions	DLR	Liquor
Initialize			1 x	5,0	1000,0 l
BPO5	Cal. Batch Length	694,000 m			694,000 m
PRO01	Sodium sulphate	2,000 T			2,000 T
Module	SKC#	301	Reactions	DLR <td>Liquor</td>	Liquor
Load Machine Dry			1 x	5,0	1000,0 l
AUTO	Preparation	1	Tank	1	
AD01	Wetting agent	1,000 mill			1,000 l
Module	SKC#	302	Reactions	DLR <td>Liquor</td>	Liquor
Fill Machine Dry			1 x	5,0	1000,0 l
Module	SKC#	310	Reactions	DLR <td>Liquor</td>	Liquor
Reactive Iso 60C			1 x	5,0	1000,0 l
AUTO	Preparation	2	Tank	1	
AD02	Lubricant	2,000 gal			1,429 l
AD03	Sequestant	1,000 gal			1,000 l
MANUAL	Preparation	3	Tank	1	
CD05	Sodium Sulphate	2,000 gal			2,000 kg
MANUAL	Preparation	4	Tank	2	
LALL 60C	Reactive Dye/stuffs				
0007	Blk Blue E-FFN gran 150	0,4614 %			922,812 g
0010	Royal Blue E-FFR	0,3641 %			8,227 g
0020	Blk Yellow CA gran	0,0470 %			94,095 g
AUTO	Preparation	5	Tank	1	
CD02	Caustic soda 30# Be	2,000 mill			2,000 l

Production printout

Modules

### Production:

Mapping all production machines, used materials and different treatment routes, ColorMaster can create intelligent production processes for all finishing types. The control and administration of the entire finishing area can be developed into three logical groups:

### Definitions DEF:

Customers, suppliers, machine groups and the machines with key features such as minimal and maximum liquor are defined here. Type of distribution, weighing and dosing systems and all data of a connected production management system describe the production possibilities.

### Process Management PM:

Dyestuffs and their classes, chemicals, parameters and the process material based on fiber types are determined here. The dyestuffs to be used in the production recipes are selected in the dye processes.

### Production PROD:

Recipes are based on an individual treatment. These are divided into production and laboratory treatments. A treatment (e.g. bleaching, dyeing, soaping and rinsing) consists of a sequence that describes the preparations, chemicals, dyestuffs, gradients (parameter) and manual instructions for the machine operator. Using rules treatments, chemicals, parameter and dyestuff requirements are calculated for production.

Further functions are summarization of orders, material requirement report and calculation of manual additions with treatments.

### Production costs:

The most effective method to cut cost is to dye without corrections. The precondition for this is an optimized recipe with a consistent treatment. ColorMaster ensures that a recipe with the same material is always dyed with the same program. When the treatment changes, this program will be the new default for all recipes for production calculation.

### Treatment safety:

Deviations to the standard process like improvements in fastness or another grip might be required for some customers. This is taken into account by ColorMaster when calculating production, enhancing treatment safety and minimizing human errors.

### Environmentally compatible production:

The amounts of chemical and water are adjusted for different treatments according to the material and color depth. This saves expenses and is environmentally friendly. This way economic and ecological aspects go hand in hand.

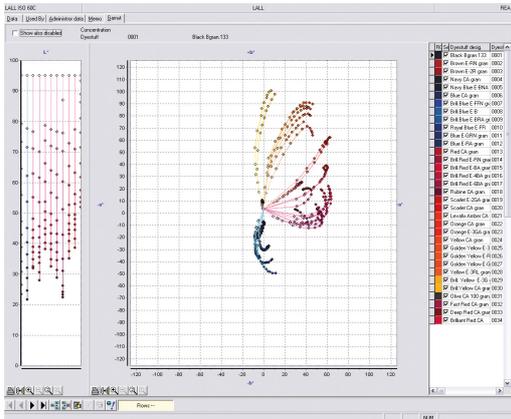
### Connections:

Color recipes of external systems can be used. Connection to a host system is possible.

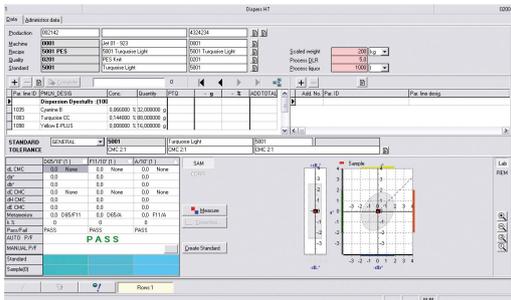
### Production management system:

ColorMaster can be integrated into SedoMaster or other central management systems. The direct connection of machine controllers creates an integrated, fully automatic production system.

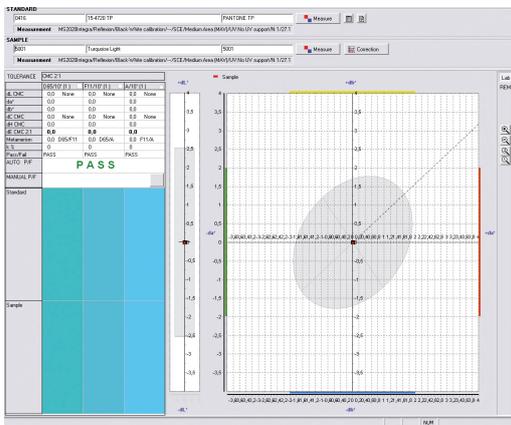
## Color measurement



Available calibration series



Addition calculation



Pass/Fail

Material	Quantity	Price
1001	1000.00	1000.00
1002	1000.00	1000.00
1003	1000.00	1000.00
1004	1000.00	1000.00
1005	1000.00	1000.00
1006	1000.00	1000.00
1007	1000.00	1000.00
1008	1000.00	1000.00
1009	1000.00	1000.00
1010	1000.00	1000.00
1011	1000.00	1000.00
1012	1000.00	1000.00
1013	1000.00	1000.00
1014	1000.00	1000.00
1015	1000.00	1000.00
1016	1000.00	1000.00
1017	1000.00	1000.00
1018	1000.00	1000.00
1019	1000.00	1000.00
1020	1000.00	1000.00
1021	1000.00	1000.00
1022	1000.00	1000.00
1023	1000.00	1000.00
1024	1000.00	1000.00
1025	1000.00	1000.00
1026	1000.00	1000.00
1027	1000.00	1000.00
1028	1000.00	1000.00
1029	1000.00	1000.00
1030	1000.00	1000.00
1031	1000.00	1000.00
1032	1000.00	1000.00
1033	1000.00	1000.00
1034	1000.00	1000.00
1035	1000.00	1000.00
1036	1000.00	1000.00
1037	1000.00	1000.00
1038	1000.00	1000.00
1039	1000.00	1000.00
1040	1000.00	1000.00
1041	1000.00	1000.00
1042	1000.00	1000.00
1043	1000.00	1000.00
1044	1000.00	1000.00
1045	1000.00	1000.00
1046	1000.00	1000.00
1047	1000.00	1000.00
1048	1000.00	1000.00
1049	1000.00	1000.00
1050	1000.00	1000.00
1051	1000.00	1000.00
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1075	1000.00	1000.00
1076	1000.00	1000.00
1077	1000.00	1000.00
1078	1000.00	1000.00
1079	1000.00	1000.00
1080	1000.00	1000.00
1081	1000.00	1000.00
1082	1000.00	1000.00
1083	1000.00	1000.00
1084	1000.00	1000.00
1085	1000.00	1000.00
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1088	1000.00	1000.00
1089	1000.00	1000.00
1090	1000.00	1000.00
1091	1000.00	1000.00
1092	1000.00	1000.00
1093	1000.00	1000.00
1094	1000.00	1000.00
1095	1000.00	1000.00
1096	1000.00	1000.00
1097	1000.00	1000.00
1098	1000.00	1000.00
1099	1000.00	1000.00
1100	1000.00	1000.00

Material consumption

### Recipe development:

The powerful colorimetric software supports the creation of recipes for laboratory and production. The clear administration of calibration series and the corresponding dye processes simplifies the efficient color development. The integrated PASS/FAIL functions with calculation of additions makes ColorMaster a true expert system for finishing.

### Tolerance block:

The tolerance block is defined with difference formulas like CMC, CIELAB or with absolute deviations. The free choice of three light sources with their own tolerance values controls all further colorimetric definitions. Using this, customer specific guidelines are saved

### Calibration series and methods:

Calibration series are stored in calibration methods by dyestuff manufacturer and dye treatment. This organization permits easy and effective works with calibrations from different manufacturers.

### Blind dyes:

Storage of information on the substances from the calibration series and of the ready-for-dyeing qualities. For over-dyeing the over-dyer can be measured into the blind dyes.

### Dye process:

The calibration division into groups like bright, middle, dark color or other dyestuff attributes like fastness simplifies the dyestuff selection for laboratory and production correction.

### Standard:

The measurements are stored in freely definable groups, like production, final inspection, customer sample with a customer tolerance block. All applications with a standard are adjusted to the light source of their tolerance block.

### Powerful recipe search:

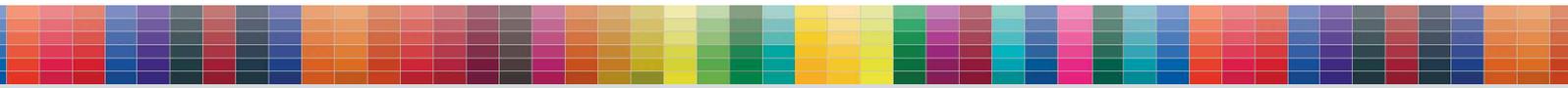
Colorimetric search with the customer sample supports easily finding a similar production recipe. In this way laboratory work is reduced and the transfer lab/production is greatly enhanced.

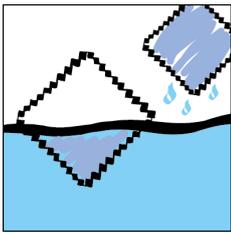
### Quality for laboratory development:

The calculated recipe must match the color sample, must be metamery free, color consistent as well as inexpensive. The further intelligent graphical laboratory applications ensure that the found recipe is reproducible for production.

### Production control:

Recipes with different samples are prepared for Pass/Fail controls for both finishing and final inspection. The production control is further supported by the integrated addition calculation. Correction treatments like additions and washing treatments are stored with batch data. The dyestuff and chemical consumption is exactly registered. The report of batch data makes the recipe correction, prior to a new order, easier and minimizes additions.





**Production**



**Color measurement**



**Link to SedoMaster**



**Link laboratory dosing station**

COLOR	CHEM	NR
1259	5967	5623
9123	2356	1012
7476	2288	1999
1010	6277	2468
5063	2601	3698
9603	3369	1917

**Database access**

**Colorimetric reports:**

- Check fastness according to ISO grey scale
- Statistic evaluation
- Comparison of color strength and standard depth
- Color communication
- Whiteness according to: Berger, CIE or Ganz/Griesser (option)

**Conclusion:**

ColorMaster is a modular system that can be set up for a simple recipe and quality control system or to a complete system with production management. All modules are connected to the same database. ColorMaster can be easily adapted according to the needs of new requirements.

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Technical specifications are subject to change without prior notice.

